

Department name Engine Shop Company name S7 Technics

S7 TECHNIS POWER PLANT MAINTENANCE



Company structure





Production & Financial figures





Products & Services

Base & Line maintenance

Aircraft painting

Engineering support

Part 21 J & G services

Component overhaul

Engine maintenance & repairs

Structure repairs

Non-destructive testing

Production & Repair of aircraft interior components

Aviation training center

Flight Data analysis

Logistics support

Customs broker service

Vacuum toilet shop

Heat exchangers repair

Aircraft redelivery support





PPMD CURRENT STATE





ENGINE ON-WING AND OFF-WING MAINTENANCE

Engine on-wing and off-wing maintenance:

- Troubleshooting assistance and problems solving (Oil/Fuel leaks, High Vibration, Low EGT margin, Surge/Stall and etc.)
- ✓ Engine conversion/rating change
- ✓ QEC, LRU and accessories removal, inspection and installation
- $\checkmark~$ AD and SB incorporation
- ✓ MPA Run results assessment
- ✓ MPD tasks compliance
- ✓ Engine general visual inspection (GVI)
- ✓ Borescope inspection
- Engine lease return (redelivery) inspection and certification

Keeping your engine on-wing

Reducing downtime

Minimizing maintenance cost

Handling with care

Storage in secured environment





ENGINE ON-WING AND OFF-WING MAINTENANCE

Engine on-wing and off-wing maintenance (continue):

- ✓ Fan Disk replacement
- ✓ Fan Containment Case replacement
- ✓ HPC Top case repair
- HPC Rotor-to-stator contact repair and modification
- ✓ LPT stage 1 NGV segments replacement
- ✓ HPT rotor blades replacement
- ✓ HPT NGV segments replacement
- ✓ Combustor chamber replacement
- Engine modules replacement: LPC booster, LPT major module, AGB and TGB modules
- ✓ Bearing №4 replacement
- $\checkmark~$ AD and SB incorporation
- ✓ Engine preservation for a period from 30 up to 365 days and preservation extension

AMM criteria application during inspection

Deep level of Engine

Disassembly/

Assembly









OUR HYSTORY

Events: 13 Savings: >\$2M		2016-2021 Events: >240 Revenue: >\$12) 2M			
2013 2015	5 2016	2018	2019	2020	2021	2022
Company: Transaero Location: VKO Type: CFM56-3 Job: Top case Employee: 4 Investments: \$150K	Company: S7T Location: DME Type: CFM56-5B, 7B Job: Hospital Repairs Employee: 8 Investments: \$850K	Company: S7T Location: MRV Type: 3, 5B, 7B Job: Hospital Repairs Employee: 18 Investments: \$1,5M	Company: S7T Location: SVO Type: GTCP131-9A,9B Job: OH/Project Employee: 25 Investments: \$7M	Company: S7T Location: SVO Type: 5B, 7B Job: OH/Project Employee: 30 Investments: \$50M	Company: S7T Location: SVO Type: 9A, 9B Job: OH Employee: 45	Company: S7T Location: SVO Type: 5B, 7B Job: OH Employee: 85











WHY DO WE EXIST?

WE EXIST TO PROVIDE DEMANDABLE AND HIGH QUALITY SERVICE ON MARKET FOR ENGINE & APU REPAIRS AND SUPPORT CUSTOMER NEEDS.

CLEAR UNDERSTANDING WHAT WE ARE PROVIDING, WHY AND WHO IS OUR CUSTOMER IS OUR MAIN GOAL.



- 1) Developing of product/services required by your customer (market):
 - Engine and APU repair with:
 - a) High quality with clear risk assessment approach
 - b) Reasonable TAT and cost
- 2) Clear understanding of our product/services and market position
- 3) Profit making for Stakeholders
- 4) Developing of the production culture and keep employees satisfied with company and their job
- 5) Continuous improvement and losses reduction
- 6) Developing of process approach
- 7) Developing of new products



ENGINE SHOP: DME & MRV

SITUATION: AOG or Non-planned maintenance

A/C ground time and generated expenses are much HIGHER than the repair cost

Example: Top case

- \$200K \$250K Airline looses
- \$50K repair cost

Importance level: 1 – Low ... 5 – High

Slot/TAT: 5 Quality: 5 Repair cost: 3

NN	CUSTOMER DEMAND	OUR REPLY						
1	Engineering support/advising	Have an expertise, work with each request						
2	Customized workscope	Propose standard workscope which meets customer requirements for minimum of 80%						
3	Closest slot	Make production/engineering every time ready (tooling, material, personal)						
4	Short TAT	Standardized workscope and inspection level, meet TAT for minimum of 80%, ones it was confirmed by production. Do not touch production ones slot/TAT was confirmed						
5	Quality of performed works	Keep people work with minimum deviations/inputs. Train to standard procedures, practices						
6	Reasonable cost	Make a proposal with company target margin. Do not try to make more money on customer problem						



ENGINE & APU SHOP: SVO

SITUATION: Planned maintenance supported by spare engine and reserves

Engine repair cost is the key point

Example: CFM56 Core Performance Restoration

- \$5M \$6M repair cost
- \$150K one month spare engine lease

Importance level: 1 – Low ... 5 – High

Slot/TAT: 4 Quality: 5 Repair cost: 5

NN	CUSTOMER DEMAND	OUR REPLY					
1	Repair cost	Cost control on each stage: production, engineering, purchasing, repairs, sales.					
2	Standard workscope, which meet re- delivery condition	Work with the customer standard workscope. Protect yourself through the contract and workscope obligations.					
3	Reasonable planned slot	Adjust engine induction into planned slot (TACT system).					
4	Reasonable market TAT	Focus on procedures, especially parts external repair and procurement. Worskcope extension should be also controlled as the deviation.					
5	Quality of performed works	Split works on-to minor standard procedures. Keep people work with minimum deviations/inputs. Train to standard procedures, practices. Have and experts on each minor standard procedure.					



OUR FUTURE

Model	Capability	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030
CFM56-3	Hospital											
CFM56-5B	Hospital											
	Full											
CFM56-7B	Hospital											
	Full											
LEAP-1B	Hospital											
	Full											
PW GTF	Hospital											
	Full											
SaM-146	Hospital											
ПД-14	Hospital											
GTCP131-9A	Full											
GTCP131-9B	Full											
RE220	Full											



